

METHOD FOR MAKING MICROMECHANICAL STRUCTURES HAVING  
AT LEAST ONE LATERAL, SMALL GAP THEREBETWEEN AND  
MICROMECHANICAL DEVICE PRODUCED THEREBY

CROSS-REFERENCE TO RELATED APPLICATIONS

5 This application claims the benefits of U.S. provisional patent application Serial No. 60/227,507 filed August 24, 2000 and entitled "Process Technology For Lateral Small-Gap Micromechanical Structures."

STATEMENT REGARDING FEDERALLY SPONSORED  
RESEARCH OR DEVELOPMENT

10 This invention was made with Government support under DARPA Contract No. F30602-97-2-0101. The Government has certain rights in the invention.

BACKGROUND OF THE INVENTION

1. Field of the Invention

15 This invention relates to methods of making micromechanical structures having at least one lateral, small gap therebetween and micromechanical devices produced thereby.

2. Background Art

Vibrating mechanical tank components, such as crystal and SAW resonators, are widely used for frequency selection in communication sub-systems because of their high quality factor ( $Q$ 's in tens of thousands) and exceptional stability against thermal variations and aging. In particular, the majority of heterodyning communication transceivers rely heavily on the high  $Q$  of SAW and bulk acoustic mechanical resonators to achieve adequate frequency selection in RF and IF filtering stages and to realize the required low phase noise and stability in

their local oscillators. In addition, discrete inductors and variable capacitors are used to properly tune and couple the front end sense and power amplifiers, and to implement widely tunable voltage-controlled oscillators.

At present, the aforementioned resonators and discrete elements are off-chip components, and must interface with integrated electronics at board level, often consuming a sizable portion of the total sub-system area. In this respect, these devices pose an important bottleneck against the ultimate miniaturization and portability of wireless transceivers. For this reason, many research efforts have been focused on strategies for either miniaturizing these components or eliminating the need for them altogether.

The rapid growth of IC-compatible micromachining technologies that yield micro-scale, high- $Q$  tank components may now bring the first of the above strategies closer to reality. Specifically, the high- $Q$  RF and IF filters, oscillators, and couplers, currently implemented via off-chip resonators and discrete passives may now potentially be realized on the micro-scale using micromachined equivalents based on a variety of novel devices, including high- $Q$ , on-chip, vibrating mechanical resonators, voltage-tunable, on-chip capacitors, isolated, low-loss inductors, microwave/mm-wave medium- $Q$  filters, structures for high frequency isolation packaging, and low-loss mechanical switches. Once these miniaturized filters and oscillators become available, the fundamental bases on which communication systems are developed may also evolve, giving rise to new system architectures with possible power and bandwidth efficiency advantages.

Prototype high- $Q$  oscillators featuring lateral comb-driven micromechanical resonators integrated together with sustaining electronics, all in a single chip, using a planar process that combines surface-micromachining and integrated circuits, have been demonstrated. The gap between the electrodes and the structure of the comb-driven micromechanical resonator is limited by lithography capability. Therefore, a submicron gap is very difficult to do. As the frequency of the resonator goes higher, the size of the resonator becomes smaller. So the electromechanical coupling is smaller. In order to increase the

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electromechanical coupling, a small-gap between the electrode and the structure is necessary. Although the capacitive gap of vertical micromechanical resonators, which is defined by the thickness of a sacrificial layer, can be very small, clamped-clamped beam vertical micromechanical resonators suffer from lower  $Q$  due to anchor dissipation. Also, it normally has only one port which limits its application range. Lateral resonators, on the other hand, have advantages of greater geometric design flexibility and more ports than normally attainable via vertical resonators. However, the electrode-to-resonator gap for capacitively-driven lateral resonators has historically been implemented via lithography and etching, and this greatly limits the degree by which the electrode-to-resonator gap spacing can be reduced.

In order to increase the electromechanical coupling for a lateral micromechanical resonator, a process to form a lateral submicron gap between an electrode and the resonator structure, without the need for advanced lithography tools, is desired.

#### SUMMARY OF THE INVENTION

An object of the present invention is to provide an improved method of making micromechanical structures having at least one lateral, small gap therebetween and a micromechanical device produced thereby.

In carrying out the above object and other objects of the present invention, a method is provided for making micromechanical structures having at least one lateral gap therebetween. The method includes providing a substrate, and surface micromachining the substrate to form a first micromechanical structure having a first vertical sidewall and a sacrificial spacer layer on the first vertical sidewall. The method also includes forming a second micromechanical structure on the substrate. The second micromechanical structure includes a second vertical sidewall separated from the first vertical sidewall by the spacer layer. The method further includes removing the spacer layer to form a first lateral gap between the first and second micromechanical structures.

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- The step of surface micromachining may further form a third vertical sidewall on the first micromechanical structure with the sacrificial spacer layer thereon and the method may further include forming a third micromechanical structure including a fourth vertical sidewall separated from the third vertical sidewall by the spacer layer. The step of removing may further form a second lateral gap between the first and third micromechanical structures.
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The second micromechanical structure may include an electrode. The first micromechanical structure may include a resonator wherein the first lateral gap is an electrode-to-resonator capacitive gap.

- 10 The step of forming may include the step of plating metal on the substrate wherein the second micromechanical structure is a plated metal electrode.

The step of forming may include the step of selective epitaxial growth (SEG) to define the second micromechanical structure.

- 15 The method may further include preventing metal from being plated on the first micromechanical structure.

The first lateral gap is preferably a submicron gap.

- Further in carrying out the above objects and other objects of the present invention, a micromechanical device is provided. The device includes a substrate, a first micromechanical structure supported on the substrate and having a first vertical sidewall, and a second micromechanical structure supported on the substrate and having a second vertical sidewall. The device further includes a first submicron lateral gap between the first and second vertical sidewalls to increase electromechanical coupling of the first and second micromechanical structures.
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- 25 The second micromechanical structure may be a plated metal electrode or an SEG grown electrode and the first micromechanical structure may be a lateral resonator.

The first micromechanical structure may have a third vertical sidewall and the device may further include a third micromechanical structure supported on the substrate and having a fourth vertical sidewall and a second submicron lateral gap between the third and fourth vertical sidewalls to increase 5 electromechanical coupling of the first and third micromechanical structures.

The lateral resonator may be a polysilicon resonator such as a flexural-mode resonator beam.

The substrate may be a semiconductor substrate such as a silicon substrate.

10 The first submicron lateral gap may be a capacitive gap.

The second and third micromechanical structures may be electrodes such as plated metal electrodes.

The first and second submicron lateral gaps may be capacitive gaps.

15 The above object and other objects, features, and advantages of the present invention are readily apparent from the following detailed description of the best mode for carrying out the invention when taken in connection with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1a is a side sectional schematic view of an insulation layer 20 comprising oxide and nitride layers formed on a substrate, a patterned polysilicon layer and a sacrificial oxide layer deposited thereon;

FIGURE 1b is a side sectional schematic view of the layers of Figure 1a after opening for anchors are formed and a patterned polysilicon layer and a gap sacrificial oxide deposited thereon;

FIGURE 1c is a side sectional schematic view of the sacrificial oxide after etching and an evaporated seed layer together with the structures of Figure 1b;

FIGURE 1d is a side sectional schematic view of a thick photoresist for planarization etch back which has been spun on the structures of Figure 1c;

5 FIGURE 1e is a side sectional schematic view with the PR etched back to the top of the structures and the seed layer etched on the top of the structures;

FIGURE 1f is a side sectional schematic view of the structures of Figure 1e after the PR is stripped, a PR plating mold is formed and Au electrodes 10 are plated;

FIGURE 1g is a side sectional schematic view of the structures of Figure 1f with the PR mold stripped, the seed layers removed and an Ni layer formed on the electrodes; and

15 FIGURE 1h is a side sectional schematic view of the structures of Figure 1g after HF release and the Ni layer removed.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

A preferred embodiment for a small-gap, lateral resonator process flow of the present invention is presented in Figures 1a - 1h. As shown in Figure 1a, this process starts with a  $2\mu\text{m}$  thick oxide film 10 (*i.e.*  $\text{SiO}_2$ ) thermally grown 20 on a silicon substrate 12 and a  $3000\text{\AA}$  thick film 14 of nitride (*i.e.*  $\text{Si}_3\text{N}_4$ ) which together serve as an isolation layer. After a  $3000\text{\AA}$  thick low stress polysilicon layer 16 is deposited via LPCVD, doped and patterned via reactive ion etching (RIE), a  $5000\text{\AA}$  thick layer 18 of sacrificial oxide (*i.e.*  $\text{SiO}_2$ ) is deposited by LPCVD.

As shown in Figure 1b, vias 20 are patterned into the sacrificial 25 oxide layer 18 by RIE, exposing the underlying polysilicon layer 16 in specific

areas to later serve as anchors for eventual structures. A  $2\mu\text{m}$  thick structural layer of low stress polysilicon is then deposited via LPCVD and patterned also via RIE to form anchor structures 22 and a resonator structure 23 with straight side walls. A  $1000\text{\AA}$  thick layer 24 of conformal LPCVD oxide is then deposited in order to 5 define the small-gap spacing of the present invention. This oxide could also be thermally grown over the polysilicon or silicon structures.

As shown in Figure 1c, the sacrificial oxide layer 18 is then etched (RIE and wet etch) until the isolation nitride layer 14 is exposed in regions where metal electrodes are to be formed. A thin metal layer ( $\text{Cr}200\text{\AA}/\text{Au}300\text{\AA}/\text{Cr}200\text{\AA}$ ) 10 is then evaporated over all areas of the wafer to serve as a seed layer 26 for electrode plating. The top Cr layer of the seed layer 26 is used to enhance the adhesion between the seed layer 26 and a plating mold while the bottom Cr layer of the seed layer 26 is for the adhesion between the middle Au layer and the underneath nitride layer 14.

As shown in Figure 1d, in order not to plate metal on top of the 15 structures 22 and 23 while forming the electrode, a thick layer 28 of photoresist (PR) is first spun on. Then, the layer 28 is planarized and etched back via RIE to expose the seed metal layer 26 on top of the structures 22 and 23 as shown in Figure 1e. The seed layer 26 on top of the structures 22 and 23 is then removed by 20 wet etching to prevent metal from plating over the tops of the polysilicon structures 22 and 23 during subsequent electroplating steps.

As shown in Figure 1f, after the rest of the PR is removed, a plating PR mold 30 is formed by lithography, the Cr layer on top of the exposed seed layer 26 is removed and then Au electrodes 32 are plated on the exposed Au layer of the 25 seed layer 26 between vertical side walls of the resonator structure 23 and the photoresist mold 30 which together define the electrode plating boundaries.

As shown in Figure 1g, a thin layer 34 of Ni is plated on the electrodes 32 in order to protect the surface of the Au electrode regions while portions of the seed layer 26 are being removed.

Figure 1g shows the PR mold 30 and the portions of the seed layer 26 removed.

As shown in Figure 1h, the layer 34 of Ni is removed and finally, the resonator structure 23, separated by sub-micron gaps 38 between the two metal 5 electrodes 32, is free to move after HF release to remove the layer 24 and the layer 18.

Benefits accruing to the invention are numerous. For example, the main advantages and contributions of this invention are:

- (i) metal electrodes: less interconnect resistance, more power handling;
- (ii) submicron, sacrificial-film-determined lateral gaps between the resonator and the electrodes;
- (iii) higher  $Q$  in some resonators, given the anchoring options;
- (iv) increase electromechanical couplings, thus increase the efficiency of resonators, gyroscopes, accelerometers, etc.;
- (v) allow more flexible mechanical circuit configurations;
- (vi) make high frequency disk resonators possible;
- (vii) makes stress-compensated resonators possible; and
- (viii) makes two-port resonator oscillator configurations easier to manufacture.

The method of the invention can be used to form:

- (1) micromechanical structures (including resonators, gyroscopes, and accelerometers, etc.) driven and sensed by metal electrodes plated along the side walls of the structure; and
- (2) small capacitive gaps between the micromechanical structure and plated metal electrodes defined by the thickness of sacrificial layer (not only oxide, this sacrificial layer can be any kind of material).

The etch back process used to prevent metal plated on top of the resonator structure 23 (Figures 1d - 1e) is also particularly useful. Also particularly useful is the seed layer combination Cr/Au/Cr or Cr/Ni that survives in straight HF release. Optional plated metals (Au, Ni, Pd, Pt, Cu) also can serve as electrode materials. Alternatively, the process can be modified wherein epi-Si is grown to serve as the electrodes.

While embodiments of the invention have been illustrated and described, it is not intended that these embodiments illustrate and describe all possible forms of the invention. Rather, the words used in the specification are words of description rather than limitation, and it is understood that various changes may be made without departing from the spirit and scope of the invention.

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